

N.B. and Series		Outside Diameter		Wall Thickness		M.S. Black Pipes			
						Plain End		Screwed & Socketed	
mm		Max. Min.		mm SWG		Kg/m M/Ton		Kg/m M/Ton	
15(1/2")	L	21.4	21	2	14	0.947	1056	0.956	1046
	M	21.8	21	2.6	12	1.21	826	1.22	819
	H	21.8	21	3.2	10	1.44	694	1.45	689
20(3/4")	L	26.9	26.4	2.3	13	1.38	724	1.39	719
	M	27.3	26.5	2.6	12	1.56	641	1.57	637
	H	27.3	26.5	3.2	10	1.87	534	1.88	532
25(1")	L	33.8	33.2	2.6	12	1.98	505	2	500
	M	34.2	33.3	3.2	10	2.41	415	2.43	411
	H	34.2	33.3	4	8	2.93	341	2.95	339
32(1 1/4")	L	42.5	41.9	2.6	12	2.54	393	2.57	389
	M	42.9	42	3.2	10	3.1	322	3.13	319
	H	42.9	42	4	8	3.79	264	3.82	261
40(1 1/2")	L	48.4	47.8	2.9	11	3.23	309	3.27	306
	M	48.8	47.9	3.2	10	3.56	281	3.6	277
	H	48.8	47.9	4	8	4.37	229	4.41	226
50(2")	L	60.2	59.6	2.9	11	4.08	245	4.15	241
	M	60.8	59.7	3.6	9	5.03	199	5.1	196
	H	60.8	59.7	4.5	7	6.19	161	6.26	159
65(2 1/2")	L	76	75.2	3.2	10	5.71	175	5.83	171
	M	76.6	75.3	3.6	9	6.42	155	6.54	153
	H	76.6	75.3	4.5	7	7.93	126	8.05	124
80(3")	L	88.7	87.9	3.2	10	6.72	149	6.89	145
	M	89.5	88	4	8	8.36	119	8.53	117
	H	89.5	88	4.8	6	9.9	101	10.4	96
100(4")	L	113.9	113.1	3.6	9	9.75	102	10	100
	M	115	113.1	4.5	7	12.2	82	12.5	80
	H	115	113.1	5.4	5	14.5	69	14.8	67
125(5")	M	140.8	138.5	4.8	6	15.9	63	16.4	61
	H	140.8	138.5	5.4	5	17.9	56	18.4	54
150(6")	M	166.5	163.9	4.8	6	18.9	53	19.5	51
	H	166.5	163.9	5.4	5	21.3	47	21.9	45
175(7")	M	193.7	-	5.4	5	25.1	-	-	-
	H	193.7	-	5.9	4	27.3	-	-	-
200(8")	M	219.1	-	5.6	5	29.5	-	-	-
	H	219.1	-	5.9	4	31	-	-	-